

Facility Equipment List

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Machining and Grinding

Haas VF2ss Vertical Machining Center

- Travel: 30 x 16 x 20
- 12,000 rpm
- 1400 ipm rapid
- high speed processors with extended memory
- Renishaw probe
- electronic tool setter
- 24 tool high-speed tool changer
- Chip Auger
- 4th Axis 5C Collet Rotary

Fadal 4020HT Vertical Machining Center

- Travel: 40 x 20 x 20
- 10,000 rpm
- 1,000 ipm rapid high speed processors
- 24 tool side mount tool changer
- Fanuc 18i-M control
- wash-down and chip conveyor
- 4th axis ready

Vectrax Manual Milling Machine

- Travel: 28 x 11
- 4,000 rpm
- Acu-rite DRO: x,y,z
- Power feed x and y axis

Harig Super 612 Surface Grinder

• 10 x 6 magnetic chuck

Logan Gap bed engine Lathe
• 12" swing; 37" Centers

6 and 4 jaw chucks, face-plates Fagor DRO

CAD/CAM

Mastercam 2025

- Multi-surface machining capability
- Solids, Art

Finishing Equipment

Econoline pressure-pot sand blast cabinet

- 36 x 24 x 24 envelope
- integrated filtration system

Burr King Vibra-king 45, Tumbler

Belt / Disk Sander

- 6 x 48 belt
- 12" diameter
- 1-1/2 HP

Baldor Pedestal Grinder

• 1/2 HP

Sawing

Marvel vertical bandsaw w/ tilting frame

Bosch 4100-Series 10-inch Table Saw

Inspection Equipment

Verisurf with Master 3D Gauge CMM inspection suite

Starrett Pink Granite Surface Plate

48 x 36 x 9, 4 ledge

Brown and Sharp Tesa-lite Height Gauge

.011 - .750 gauge pins (.001 increment)

Brown and Sharp Gauge Block set A+

Miscellaneous

80 Gallon, 2 stage compressor

30 gallon vacuum system for work-holding

Clark #6000 fork-truck

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